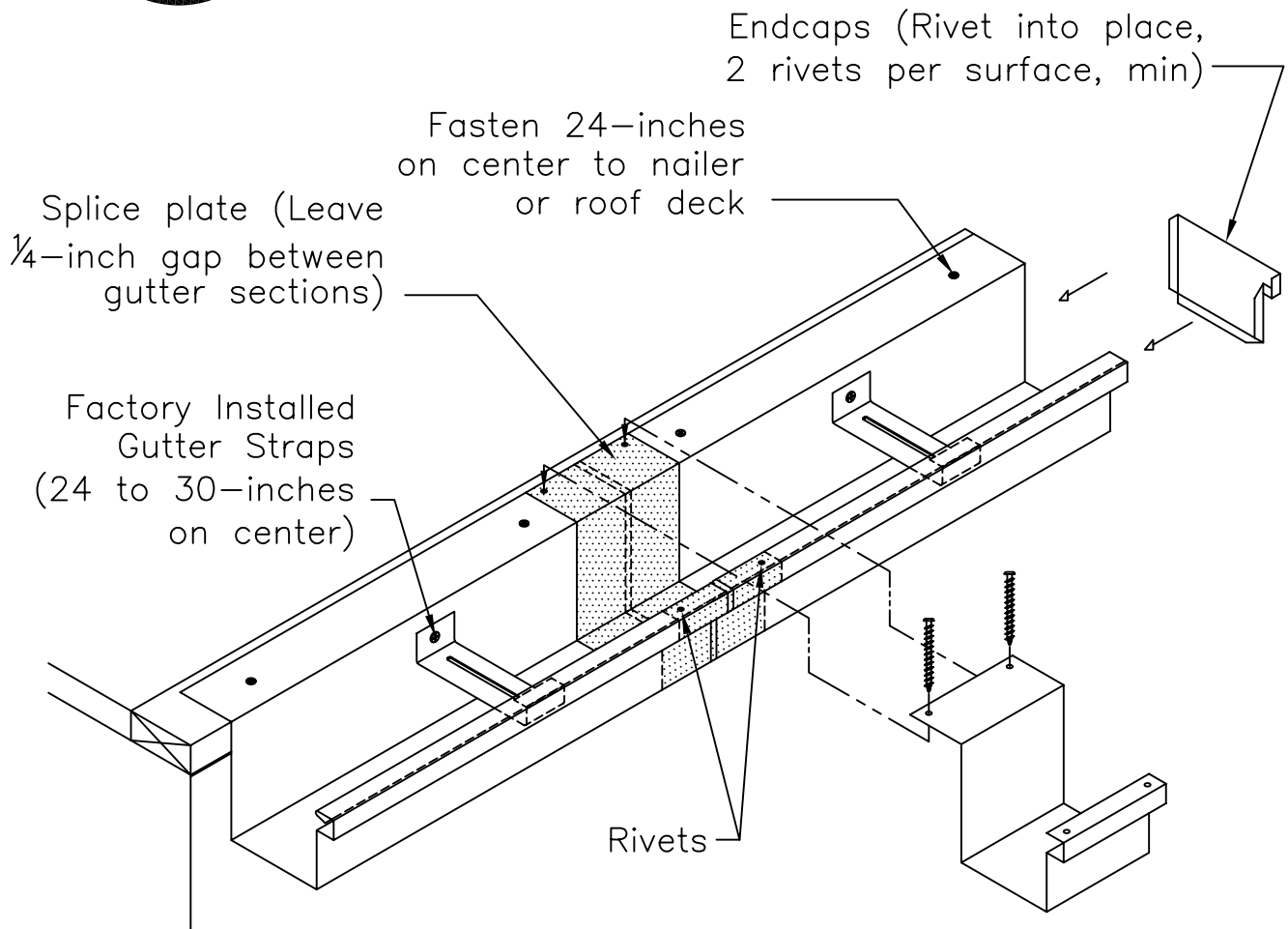




**DURO-LAST, INC.**

525 Morley Drive  
Saginaw, MI 48601

DETAIL 2090



NOTE 1: All joints, splices, corners, and endcaps are to be riveted into position. On splice plates, a minimum of 2 rivets and 2 fasteners are to be used as illustrated above.

NOTE 2: All joints, splices, corners, and endcaps must have Duro-Last approved sealant applied to them to ensure a water-tight application. Apply a bead of sealant to the splice plate on both sides of the joint.

NOTE 3: One expansion joint should be installed for every 40-50 feet of gutter being installed. (Detail 2095)

NOTE 4: Drainage slope and drain sizes are to be determined by local building code requirements and are the responsibility of the contractor to follow.