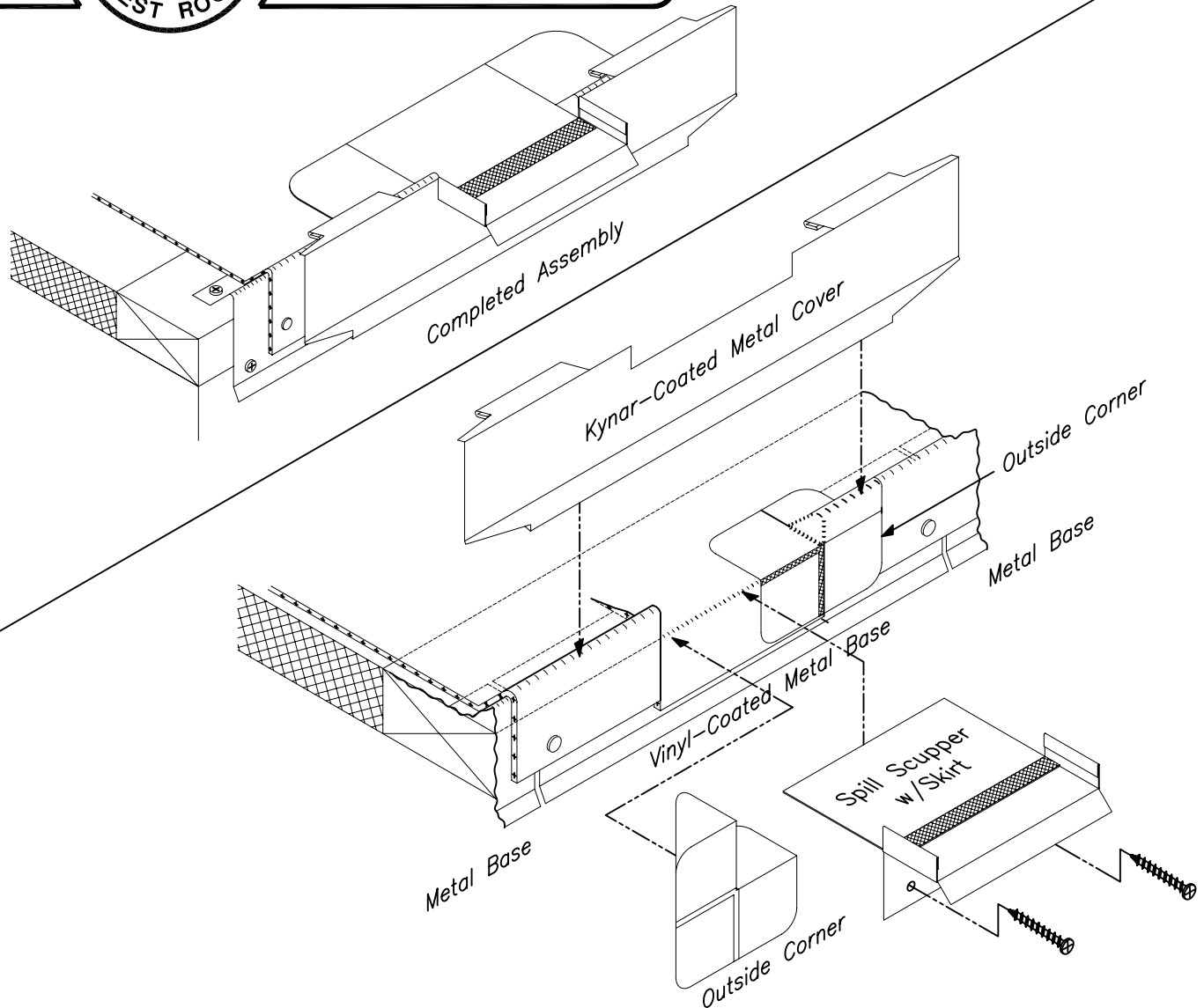




DURO-LAST, INC.

525 Morley Drive
Saginaw, MI 48601

DETAIL 3570



- NOTE 1: At the point where the scupper will be located, leave an 18 1/4-inch gap between sections of the base flashing. An 1/8-inch gap is required between the base and adjoining sections.
- NOTE 2: Install the 18-inch long vinyl-coated spill scupper base. Bring the field membrane over the edge and cut it to allow the membrane to fall into place between the gap for the scupper. Weld that membrane and two outside corners onto the spill scupper base so that all of the edges will be water-tight.
- NOTE 3: Install the 9-inch wide (standard) spill scupper and fasten into place using 2 fasteners through the lower metal flange of the scupper. Weld skirt into place.
- NOTE 4: Install the remaining cover over top of the remaining base. Be sure to overlap all seams a minimum of 2-inches.
- NOTE 5: Caulk all membrane-to-metal seams around the scupper so water cannot get behind the metal cover.

© COPYRIGHT 2006

DATE: JANUARY 2008

DRAWN BY: ENG. DEPT.

SCALE: NONE

METAL EDGE DETAIL

2-PIECE COMPRESSION SCUPPER

NEW CONSTRUCTION OR RE-ROOF